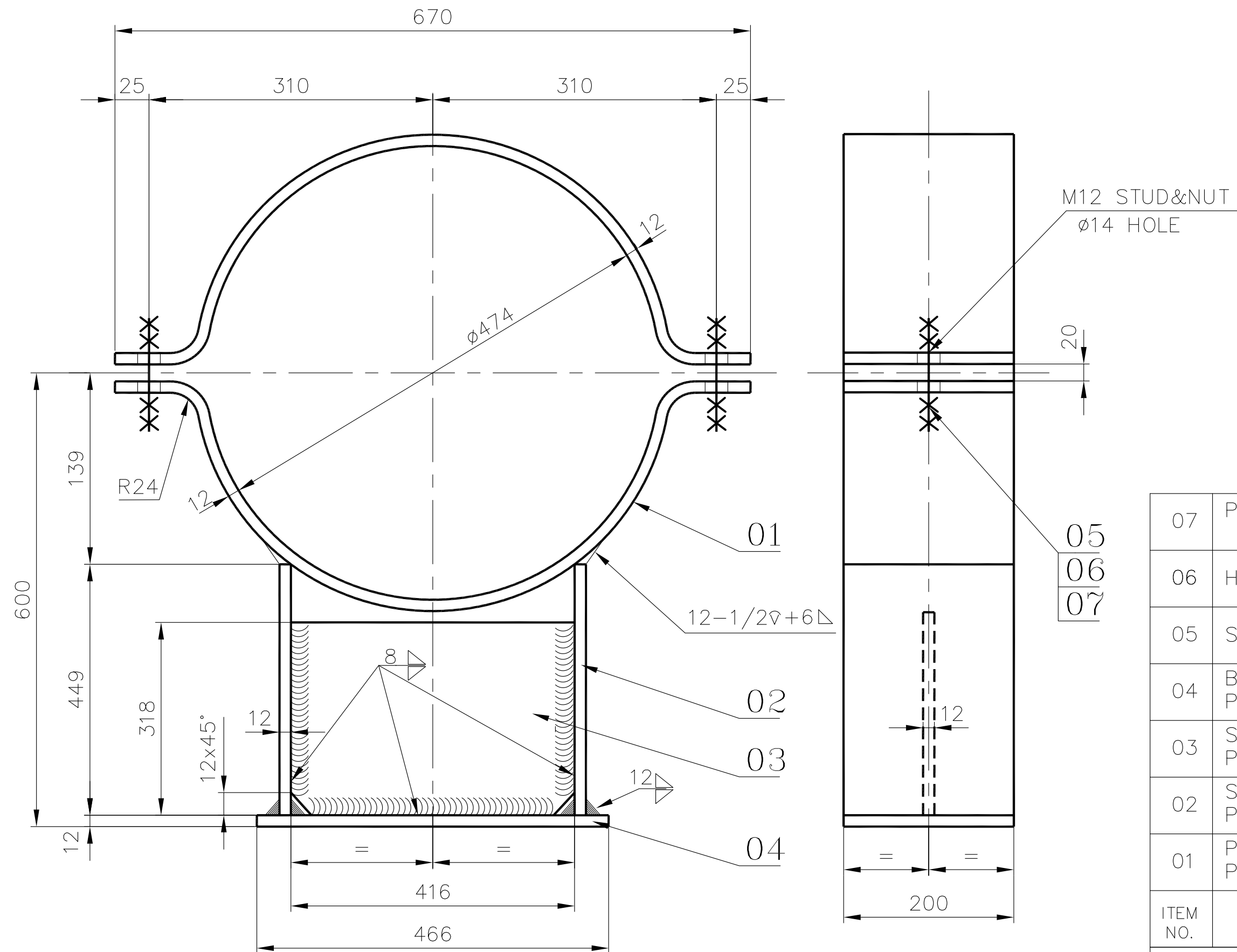


DRAIVING NO.



FOR NOTES REFER DRAWING NO.4-80-800-34106

LOAD: 50KN, TEMP. 568°C

07	PUNCHED WASHER—M12	4—80—999—99026	13	15 942 265 0000		0	006
							4
06	HEX NUT M12	41324 12000		41 324 000 1200		0	020
							8
05	STUD M12X150	4—80—999—99320	04	94 822 121 5600 SA 193 B16		0	120
							2
04	BOTTOM PLATE PL 12X200X466	3—80—830—31456		15 942 269 0000 SA 387 GR22CL2	C	8	779
							1
03	STIFFNER PLATE PL 12X318X416	3—80—830—31456		15 942 269 0000 SA 387 GR22CL2	C	12	460
							1
02	SIDE PLATE PL 12X200X449	3—80—830—31456		15 942 269 0000 SA 387 GR22CL2	C	8	459
							2
01	PIPE CLAMP PL 12X200X900	3—80—830—31456		15 942 269 0000 SA 387 GR22CL2	C	16	955
							2
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
			VAR NO.	MATERIAL SPEC.	C	QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

	BHARAT HEAVY ELECTRICALS LTD.,		DRN	NAME P SURESH	SIGN	DATE 27.06.14	NO OF ITEMS
	PIPING CENTRE, MADRAS		CHD	SARAVANAN C		27.06.14	
			APPD	K V RAMANI		27.06.14	

REV 01	DATE	ALTERED	DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
		CHECKED	CODE	C/M/F		N.T.S	72.433		
ZONE				TITLE			CARD CODE	DRAWING No.	REV
				BEARING CLAMP FOR PIPE OD 470 (AS)			U 01	3-80-830-31456	00